

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

In re Application of : BAILEY, Thomas William, et al.  
Application No. : 10/509,466  
Filing Date : 28 Sept 2004  
Title : Method and Apparatus For Making a Tablet Product  
  
Grp. /A.U. : 1618  
Examiner : Ebrahim, Nabila G.  
  
Docket No. : PG4795USW

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Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

**SECOND PRELIMINARY AMENDMENT**

The following is a second amendment filed prior to a first office action on the merits. It is believed no fee is owned with this submission.

Prior to examination on the merits, please amend the application as follows:

**Amendments to the Claims** are reflected at page 2 of this paper.

**Remarks** begin on page 8 of this paper.